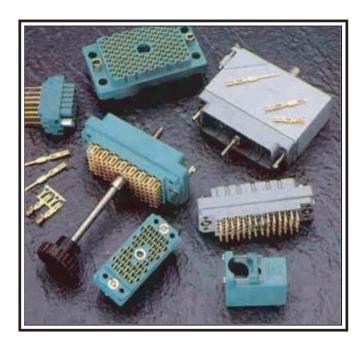
## 516 SERIES RACK & PANEL CONNECTOR

Plug and Receptacle



#### **FEATURES**

- UL Recognized
- .150 (3.81) Contact Spacing x .130 (3.30) or .150 (3.81) Row Spacing with Staggered Grid
- Plug and Receptacle in 20, 38, 56, 90 or 120 Contact Sizes
- Edacon Hermaphroditic Contact Mating Design
- Contact Termination Options include Crimp, P.C. Tail, Wire Hole and Wire Wrap
- Mating and Unmating Simplified with use of Actuating Screws
- Optional Covers with Side or Top Entry Cable Clamp in Plastic or Metal Material Available for all Connector Sizes
- Versatile Metal Cover Design permits Assembly or Disassembly After Cabling is Complete plus Cable Entry Style Flexibility
- Actuating Screws, Locknuts, Polarizing Hardware, Covers and Contacts Suitable for either Plug or Receptacle
- Polarizing Hardware Adjustable for 288 Mating Combinations
- Tools Available for Contact Installation, Removal and Crimping and Polarizing Changes

#### **SPECIFICATIONS**

- Insulator Material: Diallyl Phthalate or Thermoplastic Polyester, UL 94V-0, Colour: Green, or Polycarbonate, Colour: Grey
- ◆ Contact Material: Phosphor Bronze Alloy CA-510
- ◆ Contact Plating: Gold over Nickel for Entire Contact
- ◆ Cover Material: Polycarbonate, Colour: Green, or Die-Cast Zinc, Finished with Grey Enamel Paint
- ◆ Current Rating: 8.5 Amperes
- ◆ Contact Resistance: 10 Milliohms Maximum
- ◆ Dielectric Withstanding Voltage: 2000 V AC rms at Sea Level
- ◆ Insulation Resistance: 5000 Megohms Minimum
- ◆ Operating Temperature: -65 to +105 Degrees C
- ◆ Insertion and Withdrawal Force: 2 to 16 oz (0.56 to 4.45 N) per Contact Position

## 516 SERIES ORDERING CODE Example Part Number 516 - 038 - 500 - 212

Series

Total Number of Contacts

Contact Code

Style and Material

Cover Code

Hardware Code

Series 516

#### **Total Number of Contacts**

020, 038, 056, 090 or 120

Contact		Tail Length "G"
000	No Contacts Assembled	
500	Wire Hole .110 x .024 (2.79 x 0.61)	.245 (6.22)
520	P.C. Tail .025 x .024 (0.64 x 0.61)	.215 (5.46)
540	Wire Wrap .050 x .024 (1.27 x 0.61)	.600 (15.24)
541	Wire Wrap.026 x .024 (0.66 x 0.61)	.620 (15.75)
542	Wire Wrap.050 x .024 (1.27 x 0.61)	.790 (20.07)

Style and Material <sup>3</sup>	Style	Insulator Material
1	Plug	Green Diallyl Phthalate
2	Receptacle	Green Diallyl Phthalate
3	Plug	Grey Polycarbonate
4	Receptacle	Grey Polycarbonate
5	Plug	Green Polyester
6	Receptacle	Green Polyester

Cover Code 4, 5, 6, 7	Description
0	No Cover Assembled
1	Plastic Cover, Top Entry Standard Clamp
2	Plastic Cover, Side Entry Standard Clamp
3	Plastic Cover, Top Entry Large Clamp
4	Plastic Cover, Side Entry Large Clamp
5	Metal Cover, Side Entry
6	Metal Cover, Top Entry

Hardware Code 8	Description
0	No Hardware Assembled
1	Actuating Screw and Polarizing Hardware
2	Locknut and Polarizing Hardware
5	Actuating Screw with No Polarizing Hardware
6	Locknut with No Polarizing Hardware

#### **Ordering Code Notes**

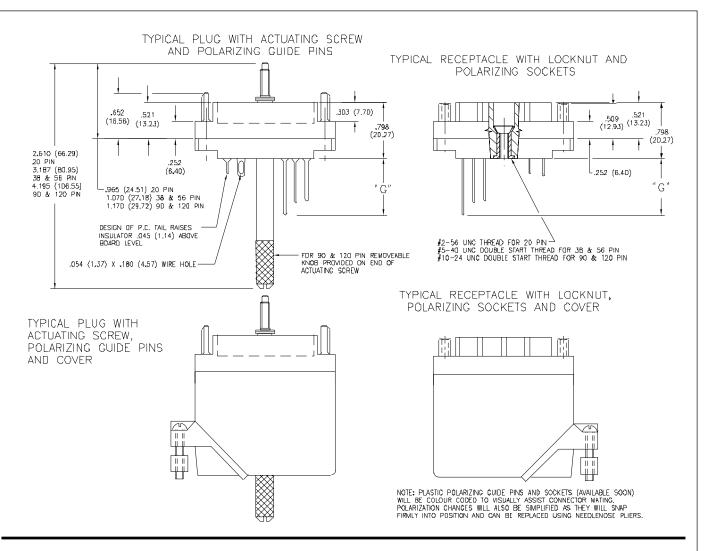
 Crimp contacts are also available for the 516 series connectors.
 Contacts may be ordered separately for pre-wired or select position assembly.

position assen	ibiy.	
Part Number	Description	Silhouette
516-290-500	Wire Hole	
516-290-520	P.C. Tail	
516-290-540	Wire Wrap	
516-290-541	Wire Wrap	
516-290-542	Wire Wrap	
516-290-590	Crimp - Loose	
516-290-591	Crimp - 1800 Contacts	
	per reel	

Continued on next page

# **RACK & PANEL CONNECTOR SERIES 516**

Plug and Receptacle



### **ORDERING CODE NOTES (Continued)**

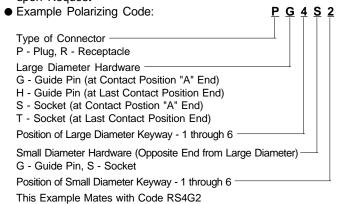
- 2) For contact installation, removal and crimping tools, refer to page 96.
- 3) Grey polycarbonate insulator material is not available for the 120 pin size connector.
- 4) The 20 pin connector cover will not accept the length of the wire wrap contacts.
- 5) Plastic covers with large clamps are only available for the 38 and 56 pin size connectors.
- 6) Metal covers with side entry may be converted to top entry by removing side plate and changing clamp orientation.
- 7) Covers may be ordered separately. Refer to page 93.
- 8) Insulator design prevents improper mating of individual plug and receptacle. Polarizing hardware enables specific plug and receptacle mating combinations.

#### CRIMP CHARACTERISTICS

- Contacts and Crimp Tools Accommodate from 28 AWG to 18 AWG, Solid or Stranded Conductor Diameters from .012 (0.30) to .049 (1.25) and an Insulation Diameter up to .074 (1.88)
- Multiple Smaller Gauge Wires may be Crimped Together
- Crimp Resistance from 0.5 Milliohms (18 AWG) to 1.5 Milliohms (28AWG)

#### POLARIZING CODES

- Polarizing Hardware Changes allow 288 Mating Combinations
- Standard Code Supplied for Plugs PG1G1, for Receptacles RS1S1. Connectors with Special Polarizing Codes Available upon Request



Crimp Tensile Strength for Wire Sizes

18 AWG - 40 lbs (178 N) 22 AWG - 15 lbs (67 N) 26 AWG - 5 lbs (22 N) 20 AWG - 25 lbs (111 N) 24 AWG - 10 lbs (44 N) 28 AWG - 3 lbs (13 N)

# **RACK & PANEL CONNECTOR SERIES 516**

Metal and Plastic Covers

# 516 SERIES COVER ORDERING CODE Example Part Number 516 - 230 - 5 56

Series

Cover Identification Code

Cover Type

Cover Size

Series 516

Cover Identification Code 230

Cover	Type 1,2 Description
1	Plastic Cover, Side Entry Standard Clamp
2	Plastic Cover, Top Entry Standard Clamp
3	Plastic Cover, Side Entry Large Clamp
4	Plastic Cover, Top Entry Large Clamp
5	Metal Cover, Side Entry
6	Metal Cover, Top Entry

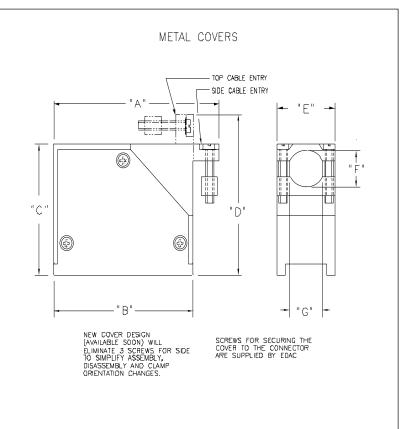
Cover Size	Fits Connector
12	516 Series 120 Pin
20	516 Series 20 Pin and 519 Series 14 Pin
38	516 Series 38 Pin and 519 Series 36 Pin
56	516 Series 56 Pin
90	516 Series 90 Pin

#### **Ordering Code Notes**

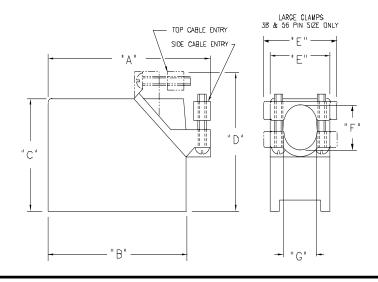
- 1) Plastic covers with large clamps are only available for the 38 and 56 pin size connectors.
- Metal covers with side entry may be converted to top entry by removing side plate and changing clamp orientation.

#### **FEATURES**

- Available in Metal (Die-Cast Zinc Finished with Grey Enamel Paint) or Plastic (Green Polycarbonate) Material
- Covers with Top or Side Entry Cable Clamp.
   Orientation of Clamp on Metal Covers may be changed by the Customer
- Versatile Metal Cover Design permits Assembly or Disassembly after Cabling is Complete
- Screws for Securing Cover to 516 or 519 Series Connectors Supplied



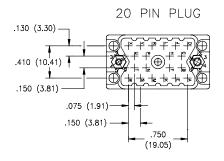
#### PLASTIC COVERS



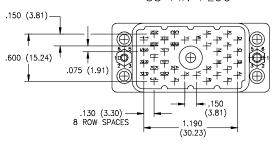
COVERFOR	VERFOR COVER CLAN		"A"		"B"		"C"		"D"		"E"		"F"		"G"	
CONNECTOR	MATERIAL	SIZE	Inch	(mm)	Inch	(mm)	Inch	(mm)								
20 Pin	Plastic	Standard	1.605	(40.77)	1.325	(33.66)	.906	(23.01)	1.190	(30.23)	.715	(18.16)	.450	(11.43)	.450	(11.43)
20 Pin	Metal	Standard	1.539	(39.09)	1.325	(33.66)	.906	(23.01)	1.120	(28.45)	.686	(17.42)	.446	(11.33)	.490	(12.45)
38 Pin	Plastic	Standard	2.460	(62.48)	2.010	(51.05)	1.530	(38.86)	1.985	(50.42)	.910	(23.11)	.650	(16.51)	.500	(12.70)
38 Pin	Plastic	Large	2.460	(62.48)	2.010	(51.05)	1.530	(38.86)	1.985	(50.42)	1.110	(28.19)	.650	(16.51)	.608	(15.44)
38 Pin	Metal	Standard	2.206	(56.03)	2.006	(50.95)	1.566	(39.78)	1.766	(44.86)	.875	(22.23)	.720	(18.29)	.575	(14.61)
56 Pin	Plastic	Standard	3.052	(77.52)	2.602	(66.09)	1.530	(38.86)	1.985	(50.42)	.910	(23.11)	.650	(16.51)	.500	(12.70)
56 Pin	Plastic	Large	3.052	(77.52)	2.602	(66.09)	1.530	(38.86)	1.985	(50.42)	1.110	(28.19)	.650	(16.51)	.608	(15.44)
56 Pin	Metal	Standard	2.802	(71.17)	2.602	(66.09)	1.566	(39.78)	1.766	(44.86)	.875	(22.23)	.720	(18.29)	.575	(14.61)
90 Pin	Plastic	Standard	3.124	(79.35)	2.718	(69.04)	1.775	(45.09)	2.181	(55.40)	1.250	(31.75)	.800	(20.32)	.800	(20.32)
90 Pin	Metal	Standard	3.118	(79.20)	2.718	(69.04)	1.775	(45.09)	2.175	(55.25)	1.234	(31.34)	.880	(22.35)	.900	(22.86)
120 Pin	Plastic	Standard	3.156	(80.16)	2.750	(69.85)	2.020	(51.31)	2.426	(61.62)	1.530	(38.86)	.800	(20.32)	1.080	(27.43)
120 Pin	Metal	Standard	3.175	(80.65)	2.750	(69.85)	2.020	(51.31)	2.445	(62.10)	1.531	(38.89)	.890	(22.61)	1.080	(27.43)

#### CONNECTOR MATING FACE VIEWS

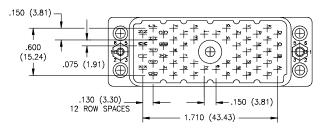
DIMENSIONS INDICATED FOR EACH SIZE APPLY TO BOTH PLUG AND RECEPTACLE



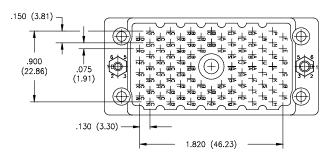
38 PIN PLUG



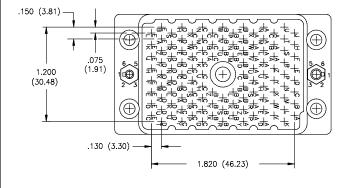
56 PIN PLUG



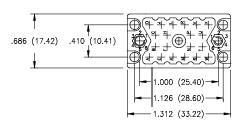
90 PIN PLUG



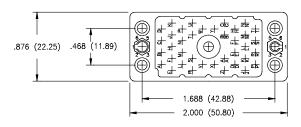
120 PIN PLUG



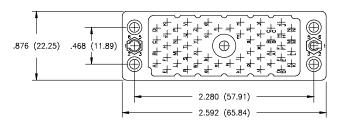
20 PIN RECEPTACLE



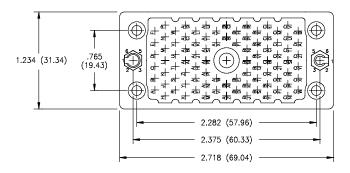
38 PIN RECEPTACLE



56 PIN RECEPTACLE



90 PIN RECEPTACLE



120 PIN RECEPTACLE

